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AN - 1982-19000E [10]

A - [001] 013 03- 034 041 046 050 061 062 063 071 231 303 331 397 415 428
429 431 435 436 443 447 450 452 466 467 477 494 54& 541 542 547 586
59& 597 600 688

- [002] 013 03- 034 041 046 050 066 067 231 303 331 397 415 428 429 431
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600 688

- [003] 013 03- 034 041 046 050 074 081 231 303 331 397 415 428 429 431
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- [004] 013 03- 034 041 046 050 061 062 063 074 076 081 231 27& 303 331
397 415 428 429 431 435 436 443 447 450 452 466 467 477 494 54& 541
542 547 586 59& 597 600 688

AP - JP19800094733 19800711

CPY - DAIL

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FS - CPI;GMPI

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KS - 0017 0209 0229 0232 0248 0486 0487 0495 0760 0761 0787 0788 0837 2018
2019 2196 2307 2414 2430 2437 2450 2453 2478 2504 2513 2514 2601 2604
2726 3225 3252

MC - A04-G01D A09-A A12-B07A A12-S06B

PA - (DAIL) DAICEL CHEM INDS LTD

PN - JP57020346 A 19820202 DW198210 004pp

- JP2003705B B 19900124 DW199007 000pp

PR - JP19800094733 19800711

XIC - B32B-007/02 ; B32B-027/20 ; C08J-007/04

AB - J57020346 Film mfr. comprises coating polyolefin film with e.g.
resin. The film has at least 0.2% heat shrinkage at 50 deg.C in both
longitudinal and latitudinal directions and 10% or less heat shrinkage
at 120 deg.C. The coating material is e.g. vinylidene chloride
copolymer resin, vinyl chloride resin, vinyl acetate or acrylic resin.
Regulation of heat shrinkage is by shrinking biaxially stretched
polypropylene film.

- In an example, a sheet is formed from pellets of crystalline isotactic
polypropylene (limiting particle 2.93 in 135 deg.C tetraline, 95%
n-heptane extract residue) at 260 deg.C by extrusion and the sheet is
stretched 5 fold in the longitudinal direction by heating, and
stretched 7.5 fold at 150 deg.C by stenter and heated for 20 secs. The
biaxially stretched polypropylene film is subjected to corona
discharge, coated with primer and top coated with vinyl
chloride-acrylic ester copolymer emulsion at 2.0-2.5 g/m2 and dried.

AW - POLYVINYLIDENE CHLORIDE POLYVINYL ACETATE POLYACRYLIC RESIN

AKW - POLYVINYLIDENE CHLORIDE POLYVINYL ACETATE POLYACRYLIC RESIN

IV - CREASE RESISTANCE COATING POLYOLEFIN FILM REGULATE HEAT SHRINK SHRNK
DIAIAL STRETCH POLYPROPYLENE FILM

IKW - CREASE RESISTANCE COATING POLYOLEFIN FILM REGULATE HEAT SHRINK SHRNK
DIAIAL STRETCH POLYPROPYLENE FILM